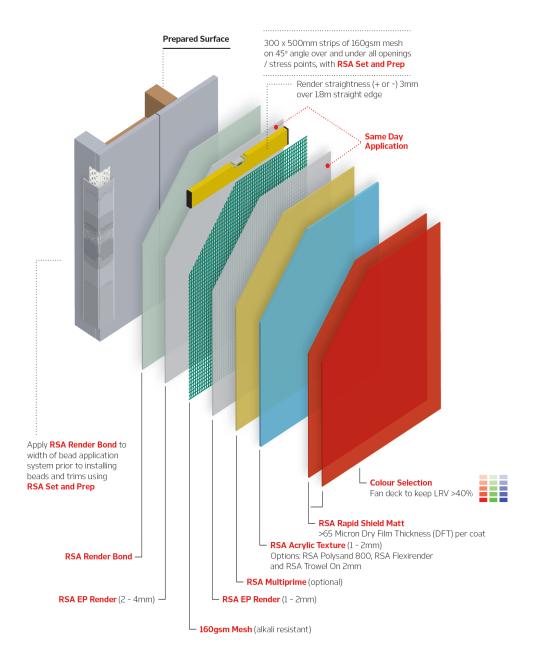


# **AAC LIGHTWEIGHT PANEL**

# ACRYLIC SYSTEM SPECIFICATION

POLYSAND 800, FLEXIRENDER AND TROWEL ON 2mm



TECHNICAL AND AESTHETIC RATING							
FLEXIBILITY (crack resistance)	AESTHETICS (render straightness)	WATER TIGHTNESS	CARE AND MAINTENANCE	EFFICIENCY			
Excellent	Superior	Excellent	Excellent	Very Good			



# **AAC LIGHTWEIGHT PANEL** ACRYLIC SYSTEM SPECIFICATION

Always read the relevant Technical Data Sheets (TDS) and Application Guidelines prior to the use of any RSA product.

Where RSA Rapid Shield Matt is not used, the alternative protective coating must achieve a minimum of 150 microns DFT (2 coats).

#### **CONSIDER THE LRV**

When choosing a protective coating for application over any AAC Lightweight Panel substrate, the colour section must achieve a Light Reflectance Value (LRV) of greater than or equal to 40%.

RSA is not liable for product or substrate failure where the LRV of the tinted texture protective coating is under 40%.

#### **INDEMNITY**

Products must be applied in accordance with RSA Specifications and Technical Data Sheets by a skilled and experienced applicator.

RSA reserve the right to alter these specifications without further notice.

#### NOTE

DFT denotes Dry Film Thickness.

### **IMPORTANT**

All substrate expansion, control and movement joints must be continued through the render system.

Due consideration must be given to weather forecasts and inherent climatic conditions to ensure appropriate curing (free from moisture ingress threats), of the product.

## SUBSTRATE CHECK

Ensure the substrate has been installed in accordance with the manufacturers instructions and in accordance with correct building practices, paying particular attention to the positioning of control joints. The success and integrity of the coating system is dependant on the quality and installation of the substrate. RSA recommends a Wood Moisture Equivalent (WME) of less than 15% before commencing the render application process.

#### **PREPARATION**

Ensure all surfaces to be coated are sound, clean, dry and free from dirt, dust, loose material and / or contaminants. Brush the surface with a stiff broom prior to the application of any product.

#### **CORNER BEADS AND TRIMS**

RSA Set & Prep must be used to install high quality, RSA Approved, UV resistant PVC corner beads and trims. For detailed installation information refer to the Set & Prep Application Guidelines.

 $Must\ be\ a\ quality\ 160gsm\ alkali\ resistant\ product.\ Must\ be\ a\ quality\ 160gsm\ alkali\ resistant\ product.\ Install\ additional\ 300\ x$ 500 mm strips of 160 gsm mesh on  $45^{\circ}$  angle over and under all openings / stress points.

STEP	PRODUCT	METHOD	BUILD	COVERAGE	RECOAT			
PRIMER COAT (essential)								
Step 1	RSA Render Bond (50 / 50 with water)	Brush and Roller (uniform application)		Up to 200m²				
RENDER COAT								
Step 2	RSA EP Render	Steel Trowel	2 - 4mm	2m² per 20kg (4mm)	2 hours			
Step 3 (while still 'green')	160gsm Mesh	Bed in mesh Steel Trowel		50m²				
Step 4 (while still 'green')	RSA EP Render	Steel Trowel Float Finish	1 - 2mm	2m² per 20kg bag (4mm)	24 hours			
PRIMER COAT (optional)								
Step 5	RSA Multiprime	Brush and Roller		80 - 120 m² / 15L	24 hours			
TEXTURE COAT	CHOICE OF FINISHES							
Step 6	RSA Polysand 800	Steel Trowel Plastic Float	1mm	9 - 11m² / 15L	24 - 48 hours			
	RSA Flexirender	Steel Trowel Sponge Finish	1mm	9 - 11m² / 15L	24 - 48 hours			
	RSA Trowel On 2mm	Steel Trowel Polystryene Float	2mm	8 - 10m² / 15L	24 - 48 hours			
PROTECTIVE COATING (Ensure curing time of 1 day per 1mm of render thickness is acheived prior to protective coating application)								
Step 7	RSA Rapid Shield Matt (1st coat)	Brush and Roller 12 - 20mm Nap Roller	Min 65 microns DFT	70 - 80m² / 15L	5 hours			
	RSA Rapid Shield Matt (2nd coat)	Brush and Roller 12 - 20mm Nap Roller	Min 65 microns DFT	80 - 90m² / 15L				

#### WARRANTY

Render Systems Australia (RSA) offers a 7 Year Product Warranty provided:

- All substrates are installed in accordance with manufacturers specifications, Australian Standards and Good Trade Practices.
- All products and processes as detailed above are applied by an RSA preferred contractor and in accordance with RSA Technical Data Sheets, Specifications, Application Guidelines and Good Trade Practices.
- Guidelines Only always refer to RSA Technical Data Sheets and Application Guidelines.

RSA strongly recommend viewing a physical product sample prior to selection of finish and colour.

